

Detail-A : 20no. $\phi 1.1/8"$ holes at equi-space for $\phi 1" \times 3.1/4"$ lg. BSW bolts

Detail B: 8no. $\phi 5/8"$, Internal Thread, Pitch(p) = 2.309mm, 11TPI, Tap drill 25.27Lg. Thread 18.37Lg.

Detail-C : 8no. $\phi 11/16"$ holes at equi-space for $\phi 5/8" \times 2"$ L bolts

Detail D: 4no. $\phi 9/16"$ holes at equi-space for $\phi 1/2"$ BSW BSW bolts

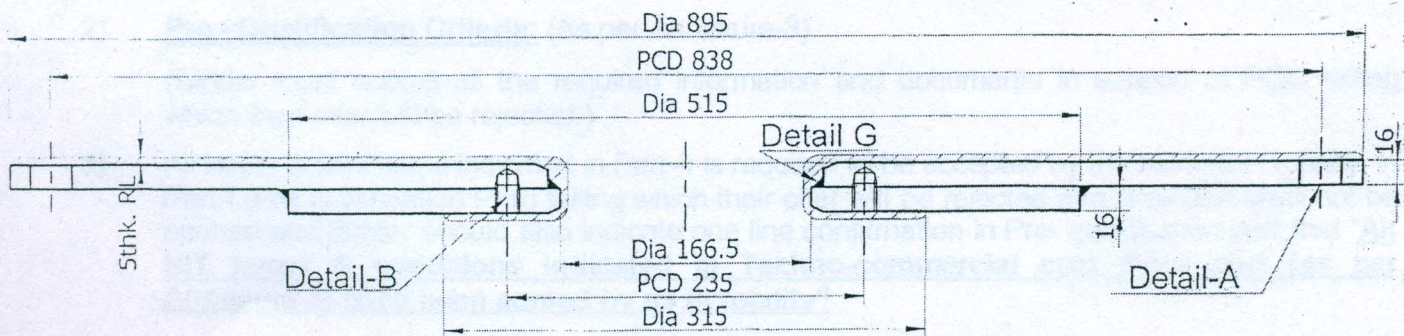
Detail E: 40NB, MS Pipe, Heavy Duty, IS-1239-part-1.

Detail F: 150NB, MS Pipe, Heavy Duty, IS-1239-part-1.

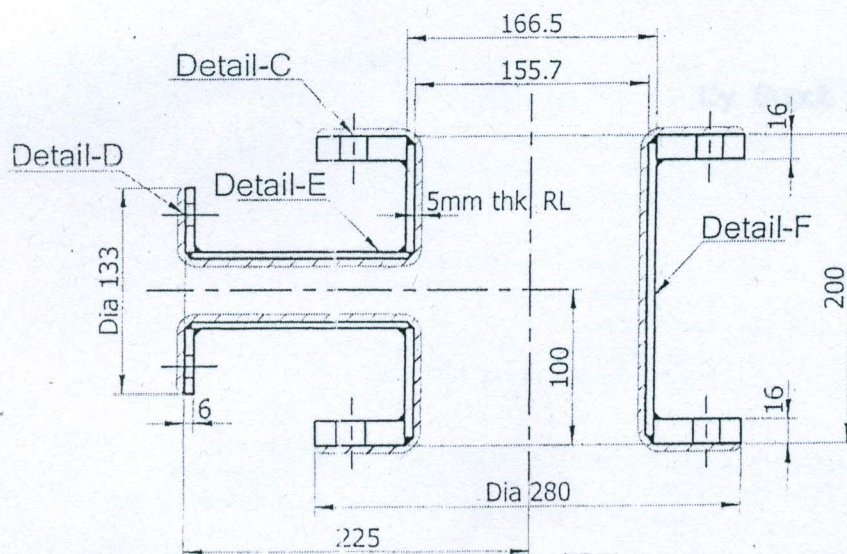
Detail G: Chemfering & welding ground to radius for RL.

Rubber Lining Detail: 5mm thk. RL (IS-4682), $45^\circ \pm 5^\circ$ Hard, Shore-A, Tensile Strength = 180 kg/cm^2 .

(Natural Rubber).



ITEM NO.1



ITEM NO.2

Material: M.S.R.L.

Item No.	Quantity	Title/Name, description, material, dimension etc			Article No./Reference	
Designed by K.S. MALLICK		Checked by ANJOR BARLA	Approved by - date ANJOR BARLA-05.07.16	Filename PACHUCA	Date 07 th JULY 16	Scale 1:5
URANIUM CORPORATION OF INDIA LTD. (A Govt. of India Enterprises) P.O. Jaduguda Mines, Singhbhum East Jharkhand- 832 102.				BOTTOM FLANGE WITH NOZZEL FOR PACHUCA		
ORG. NO. UCI/M-728/B				Edition REV-A	Sheet SHEET:1/1	