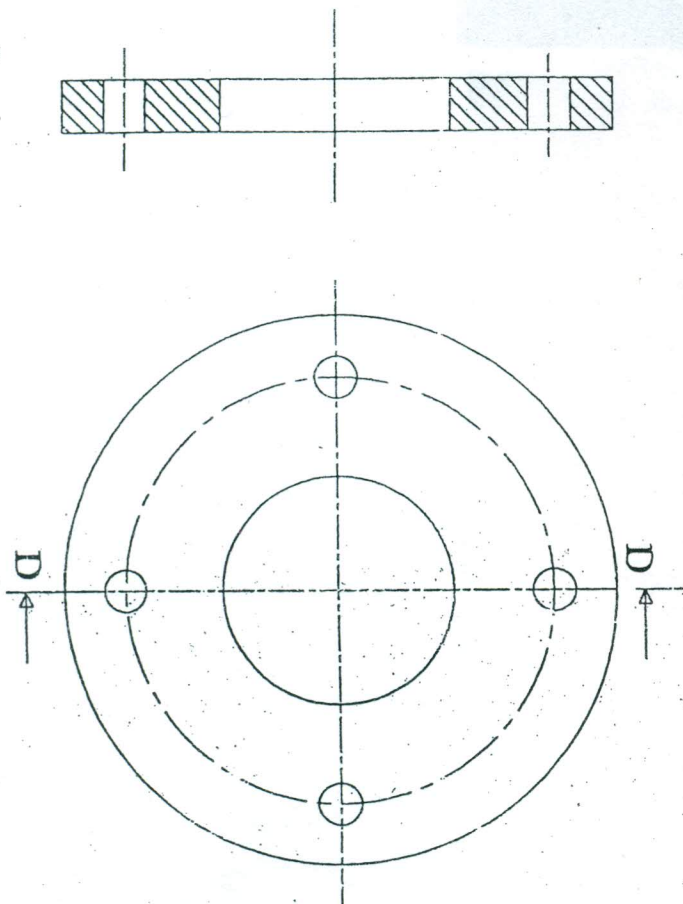


FLANGE THICKNESS OF FLANGE	OD	ID	P.C.D	HOLE SIZE	NO OF HOLES
1"	116	34	84	$\phi 15$	4
2"	154	72	117	$\phi 14.5$	4
3"	184	101	158	$\phi 14.5$	4
4"	215	117	178	$\phi 11 \frac{1}{16}$	4
6"	280	170	235	$\phi 11 \frac{1}{16}$	8



MACHINING SYMBOLS		SURFACE ROUGHNESS $M = 0.001 \text{ M.M.}$
~	UNMACHINED SURFACE	5.80 M
∇	ROUGH MACHINING	8.25 M
∇∇	MACHINED SURFACE	1.6-8 M
∇∇∇	FINE FINISH (GRIND)	0.25-1.6 M
∇∇∇∇	SUPER FINE FINISH (GRIND)	0.05-0.25 M

DIMENSIONS ARE IN M. M.

URANIUM CORPORATION OF INDIA LIMITED
A GOVT. OF INDIA ENTERPRISE
NARVAJAHAR

DRN. BY- K. SHARMA

Date
35-12-09

CHKD. BY- *[Signature]*

PLAIN FLANGE

APPVD. BY- *[Signature]*

SECTION N-D-D

PLAN

SCALE- NTS.

DRG. NO. UCCL / NWP / M-72/1