



M.O.C:- MS+RL (Hardlined)-Inside line

Properties:-

Rubber lining per :- IS-4682

Hardness :- Shore-D(70 $\pm$ 5)

Rubber lining Thickness :- 06mm

Ash content Maximum:-11%

MS pipe as per :-IS-1239part 1& part 3  
for 4\" NB IS3589 ERW thickness 6.25  
mm for 8\"NB

Flange drilled as per BS-10 table-D

XXX						
Item no.	Qty.	Unit	Part number	Description	Material & Material Spec. no.	Remarks
Dept. Name Mech.(Mill)		Computerised by K.S.MULLICK		Drawn by M.KARUA	Checked by A. KUMAR	Approved by R. YADAV
UCIL (A Govt. of India Enterprise)				Dwg. No. UCI/M-950/C	Document Status XXX	
An ISO 9001:2008, ISO 14001:2004, IS 18001:2007 Company JADUGUDA MINES, Singhbhum(East), Jharkhand - 832 102				Title SUCTION HEADER FOR SECOND EL. TANK	Scale NTS	
					Rev. 0	Issue Dt. 18/09/18
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