



Rev.No.	Revision	Initial	Date
Unless specified the general tolerance for all manufacturing item will conform to IS 2102.			
MACHINING SYMBOLS		Surface Roughness μ	0-001mm.
	Unmachined Surface	5 - 80 μ	
	Rough Machining	8 - 25 μ	
	Machine Surface	1.6 - 8 μ	
	Fine Finish (Grind)	0.25 - 16 μ	
	Super Fine Finish (Grind)	0.0 - 25 μ	

BRAKE RATCHET WHEEL FOR HUNSLET LOCO

URANIUM CORPORATION OF INDIA LIMITED
(A GOVT. OF INDIA ENTERPRISE)
JADUGUDA MINES

45632	Module : 15 nos.	
Part No.	Description	
DATE	Signature	
Dm. 24/06	A. K. KASHYAP	
Chd.		
Appd.		
Scale 1:1	Dr g.No.-D _g EM/1528	